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Grade Selection			
HSS Grades (AISI Standard - % age of Cobalt)	Rohit Grade	Hardness	AISI Std.
AISI M2 - 0% Cobalt	1X	62-65	AISI M2
AISI M35 - 5% Cobalt	2X	63-66	AISI M35
AISI M42 - 8% Cobalt	Sp	65-68	AISI M42
AISI T42 - 10% Cobalt	3X	65-67	AISI T42
AISI T42 - 10% Cobalt - Cryogenic Treated	EC-500	65-67	AISI T42

Terms & Conditions
1. GST will be charged Extra as applicable
2. Delivery F.O.R (Free on Road) Destination
3. For Unlisted Intermediate Sizes, Price of Next Higher Size in Inch or MM will Apply with Minimum Order Value = INR 5,000/- or MOQ whichever is higher.
4. We also manufacture Special Sizes / Intermediate Sizes in HSS Tool Bits
5. If coating is (TiAlN, TiN, TiCN) required then price will be charged extra if Coated Prices are not given in Price List. Minimum Order Value of INR 5,000/- each size or MOQ whichever is higher
6. No Loose packing will be entertained so follow the Pack size while ordering for tools
7. Intermediate sizes in HSS Punches (P101) i.e. 0.01mm increment will be associated with Minimum Order Value of INR 5,000/- Per Size or MOQ whichever is higher and Special Price will be applicable for the same
8. Company Reserves the right to change the Price List without prior information.



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HSS Square Tool Bits		PL-55 (Price Per Piece in INR)							
Ref No.	SIZE	0X (W4, 0%Co)	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)	EC-500 (T42-Cryo)	3X - TiN Coated	EC-500 - TiN
s1	3x3x75		₹ 129	₹ 165	₹ 216	₹ 282	₹ 315		
s2	3x3x100		₹ 174	₹ 210	₹ 288	₹ 369	₹ 411		
s3	1/8"x1/8"x3"		₹ 129	₹ 165	₹ 216	₹ 282	₹ 315		
s4	1/8"x1/8"x4"		₹ 174	₹ 210	₹ 288	₹ 369	₹ 411		
s5	3/16"x3/16"x3"		₹ 129	₹ 165	₹ 216	₹ 282	₹ 315		
s6	3/16"x3/16"x4"		₹ 174	₹ 210	₹ 288	₹ 369	₹ 411		
s7	3/16"x3/16"x6"		₹ 246	₹ 315	₹ 405	₹ 573	₹ 648		
s8	5x5x75		₹ 129	₹ 165	₹ 216	₹ 282	₹ 315		
s9	5x5x100		₹ 174	₹ 210	₹ 288	₹ 369	₹ 411		
s10	5x5x150		₹ 246	₹ 315	₹ 405	₹ 573	₹ 648		
s11	6x6x75		₹ 129	₹ 165	₹ 216	₹ 282	₹ 315		
s12	6x6x100		₹ 174	₹ 210	₹ 288	₹ 369	₹ 411		
s13	6x6x150		₹ 246	₹ 315	₹ 405	₹ 573	₹ 648		
s14	6x6x200		₹ 324	₹ 405	₹ 582	₹ 786	₹ 876		
s15	1/4"x1/4"x3"	₹ 123	₹ 129	₹ 165	₹ 216	₹ 282	₹ 315		
s16	1/4"x1/4"x4"	₹ 162	₹ 174	₹ 210	₹ 288	₹ 369	₹ 411		
s17	1/4"x1/4"x6"	₹ 225	₹ 246	₹ 315	₹ 405	₹ 573	₹ 648		
s18	1/4"x1/4"x8"	₹ 297	₹ 324	₹ 405	₹ 582	₹ 786	₹ 876		
s19	5/16"x5/16"x3"		₹ 177	₹ 219	₹ 342	₹ 423	₹ 480		
s20	5/16"x5/16"x4"		₹ 228	₹ 291	₹ 444	₹ 567	₹ 648		
s21	5/16"x5/16"x6"		₹ 342	₹ 426	₹ 699	₹ 861	₹ 966		
s22	5/16"x5/16"x8"		₹ 447	₹ 564	₹ 987	₹ 1,116	₹ 1,254		
s23	8x8x75		₹ 177	₹ 219	₹ 342	₹ 423	₹ 480		
s24	8x8x100		₹ 228	₹ 291	₹ 444	₹ 567	₹ 648		
s25	8x8x150		₹ 342	₹ 426	₹ 699	₹ 861	₹ 966		
s26	8x8x200		₹ 447	₹ 564	₹ 987	₹ 1,116	₹ 1,254		
s27	3/8"x3/8"x3"	₹ 210	₹ 231	₹ 291	₹ 411	₹ 480	₹ 537		
s28	3/8"x3/8"x4"	₹ 261	₹ 297	₹ 387	₹ 549	₹ 639	₹ 696	₹ 864	
s29	3/8"x3/8"x6"	₹ 393	₹ 447	₹ 567	₹ 813	₹ 951	₹ 1,065	₹ 1,215	
s30	3/8"x3/8"x8"	₹ 510	₹ 603	₹ 756	₹ 1,140	₹ 1,299	₹ 1,452	₹ 1,569	₹ 1,716
s31	3/8"x3/8"x10"	₹ 660	₹ 759	₹ 1,014	₹ 1,509	₹ 1,746	₹ 1,965	₹ 2,013	
s32	10x10x75		₹ 246	₹ 300	₹ 444	₹ 528	₹ 576		
s33	10x10x100		₹ 324	₹ 405	₹ 582	₹ 696	₹ 798		
s34	10x10x150		₹ 480	₹ 591	₹ 873	₹ 1,080	₹ 1,212		
s35	10x10x200		₹ 636	₹ 798	₹ 1,215	₹ 1,482	₹ 1,638		
s36	10x10x250		₹ 816	₹ 1,062	₹ 1,617	₹ 1,974	₹ 2,193		
s37	12x12x75		₹ 342	₹ 426	₹ 660	₹ 786	₹ 861		
s38	12x12x100		₹ 462	₹ 567	₹ 897	₹ 1,008	₹ 1,089		
s39	12x12x150		₹ 666	₹ 849	₹ 1,323	₹ 1,602	₹ 1,794		
s40	12x12x200		₹ 921	₹ 1,128	₹ 1,764	₹ 2,160	₹ 2,343		
s41	12x12x250		₹ 1,083	₹ 1,494	₹ 2,388	₹ 2,793	₹ 3,081		
s42	1/2"x1/2"x3"		₹ 342	₹ 426	₹ 660	₹ 786	₹ 861		
s43	1/2"x1/2"x4"	₹ 384	₹ 462	₹ 567	₹ 897	₹ 1,008	₹ 1,089	₹ 1,305	
s44	1/2"x1/2"x6"	₹ 576	₹ 666	₹ 849	₹ 1,323	₹ 1,602	₹ 1,794	₹ 1,890	
s45	1/2"x1/2"x8"	₹ 759	₹ 921	₹ 1,128	₹ 1,764	₹ 2,160	₹ 2,343	₹ 2,454	₹ 2,721
s46	1/2"x1/2"x10"		₹ 1,083	₹ 1,494	₹ 2,388	₹ 2,793	₹ 3,081		
s47	5/8"x5/8"x4"		₹ 672	₹ 879	₹ 1,389	₹ 1,728	₹ 1,848		
s48	5/8"x5/8"x6"		₹ 996	₹ 1,314	₹ 2,073	₹ 2,526	₹ 2,766		
s49	5/8"x5/8"x8"		₹ 1,320	₹ 1,743	₹ 2,766	₹ 3,387	₹ 3,687		
s50	16x16x100		₹ 672	₹ 879	₹ 1,389	₹ 1,728	₹ 1,848		

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HSS Square Tool Bits		PL-55 (Price Per Piece in INR)							
Ref No.	SIZE	0X (W4, 0%Co)	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)	EC-500 (T42-Cryo)	3X - TiN Coated	EC-500 - TiN
s51	16x16x150		₹ 996	₹ 1,314	₹ 2,073	₹ 2,526	₹ 2,766		
s52	16x16x200		₹ 1,320	₹ 1,743	₹ 2,766	₹ 3,387	₹ 3,687		
s53	3/4"x3/4"x4"		₹ 969	₹ 1,314	₹ 2,010	₹ 2,343	₹ 2,649		
s54	3/4"x3/4"x6"		₹ 1,446	₹ 1,941	₹ 2,889	₹ 3,567	₹ 3,936		
s55	3/4"x3/4"x8"		₹ 1,923	₹ 2,613	₹ 3,825	₹ 4,671	₹ 5,100		
s56	20x20x100		₹ 996	₹ 1,377	₹ 2,073	₹ 2,463	₹ 2,649		
s57	20x20x150		₹ 1,515	₹ 2,055	₹ 3,078	₹ 3,567	₹ 3,936		
s58	20x20x200		₹ 1,974	₹ 2,736	₹ 3,948	₹ 4,794	₹ 5,163		
s59	25x25x150		₹ 2,415	₹ 3,426	₹ 5,016	₹ 5,778	₹ 6,393		
s60	25x25x200		₹ 3,324	₹ 4,527	₹ 6,639	₹ 7,692	₹ 8,427		
s61	1"x1"x5"			₹ 2,862					
s62	1"x1"x6"		₹ 2,415	₹ 3,426	₹ 5,016	₹ 5,778	₹ 6,393		
s63	1"x1"x8"		₹ 3,324	₹ 4,527	₹ 6,639	₹ 7,692	₹ 8,427		

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HSS Parting Blades		PL-55 (Price Per Piece in INR)		
Ref. No.	SIZE	1X (M2) - 0% Co	2X (M35) - 5% Co	3X (T42) - 10% Co
pa1	3/32"x1/2"x4"	₹ 279	₹ 486	₹ 807
pa2	3/32"x5/8"x5"	₹ 372	₹ 639	₹ 1,065
pa3	1/8"x3/4"x6"	₹ 543	₹ 726	₹ 1,569
pa4	1/8"x7/8"x6"	₹ 651	₹ 978	₹ 2,007
pa5	3/16"x1"x6"	₹ 1,017	₹ 1,278	₹ 2,403



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HSS Rectangular Tool Bits		PL-55 (Price Per Piece in INR)		
Ref No.	SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	3X (T42, 10%Co)
r1	2x12x200	₹ 402		
r2	2x3/4"x8"	₹ 594		
r3	2.2x3/4"x8"	₹ 684		
r4	2.5x12x200	₹ 474		
r5	2.5x3/4"x8"	₹ 684		
r6	3x12x150	₹ 402		₹ 1,029
r7	3x12x200	₹ 519		₹ 1,359
r8	3x25x150	₹ 702	₹ 909	₹ 1,878
r9	3x25x200	₹ 933	₹ 1,215	₹ 2,481
r10	1/8"x3/8"x8"	₹ 450		₹ 1,029
r11	1/8"x1/2"x6"	₹ 402		₹ 1,029
r12	1/8"x1/2"x8"	₹ 519		₹ 1,359
r13	1/8"x3/4"x6"	₹ 516	₹ 678	₹ 1,284
r14	1/8"x3/4"x8"	₹ 684	₹ 939	₹ 1,770
r15	1/8"x1"x6"	₹ 624	₹ 909	₹ 1,878
r16	1/8"x1"x8"	₹ 834	₹ 1,215	₹ 2,481
r17	5/32"x3/4"x6"	₹ 537		
r18	5/32"x3/4"x8"	₹ 708		
r19	3/16"x1/2"x6"	₹ 501		₹ 1,170
r20	3/16"x1/2"x8"	₹ 684		₹ 1,596
r21	3/16"x3/4"x6"	₹ 600		
r22	3/16"x3/4"x8"	₹ 789		
r23	3/16"x1"x6"	₹ 864		
r24	3/16"x1"x8"	₹ 1,137		
r25	5x25x150	₹ 864		
r26	5x25x200	₹ 1,137		
r27	6x12x100			₹ 762
r28	6x12x150			₹ 1,161
r29	6x12x200			₹ 1,548
r30	6x16x150	₹ 576	₹ 912	₹ 1,467
r31	6x16x200	₹ 765	₹ 1,212	₹ 2,022
r32	6x25x150	₹ 810	₹ 1,239	₹ 2,094
r33	6x25x200	₹ 1,089	₹ 1,677	₹ 2,736
r34	1/4"x1/2"x4"			₹ 762
r35	1/4"x1/2"x6"			₹ 1,161
r36	1/4"x1/2"x8"			₹ 1,548
r37	1/4"x5/8"x6"	₹ 576	₹ 912	₹ 1,467
r38	1/4"x5/8"x8"	₹ 765	₹ 1,212	₹ 2,022
r39	1/4"x3/4"x6"	₹ 618	₹ 1,029	₹ 2,094
r40	1/4"x3/4"x8"	₹ 843	₹ 1,377	₹ 2,736
r41	1/4"x1"x6"	₹ 810	₹ 1,239	₹ 2,094
r42	1/4"x1"x8"	₹ 1,089	₹ 1,677	₹ 2,736
r43	5/16"x3/4"x6"	₹ 849		
r44	5/16"x3/4"x8"	₹ 1,128		
r45	8x20x63	₹ 396		
r46	3/8"x1/2"x4"	₹ 480	₹ 591	₹ 1,071
r47	3/8"x1/2"x6"	₹ 708	₹ 888	₹ 1,713
r48	3/8"x1/2"x8"	₹ 954	₹ 1,185	₹ 2,307
r49	3/8"x5/8"x6"		₹ 1,119	₹ 2,004
r50	3/8"x5/8"x8"		₹ 1,536	₹ 2,643

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HSS Rectangular Tool Bits		PL-55 (Price Per Piece in INR)		
Ref No.	SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	3X (T42, 10%Co)
r51	3/8"x3/4"x6"	₹ 918	₹ 1,338	₹ 2,172
r52	3/8"x3/4"x8"	₹ 1,233	₹ 1,764	₹ 2,829
r53	3/8"x1"x6"	₹ 1,206	₹ 1,860	₹ 3,282
r54	3/8"x1"x8"	₹ 1,611	₹ 2,496	₹ 4,353
r55	3/8"x1+1/4"x6"	₹ 2,118		₹ 5,187
r56	3/8"x1+1/4"x8"	₹ 2,838		₹ 6,825
r57	3/8"x1+1/2"x6"	₹ 2,373		₹ 6,036
r58	3/8"x1+1/2"x8"	₹ 3,111		₹ 8,001
r59	12x16x150	₹ 987	₹ 1,374	₹ 2,631
r60	12x16x200	₹ 1,320	₹ 1,827	₹ 3,417
r61	12x25x150	₹ 1,560	₹ 2,427	₹ 3,732
r62	12x25x200	₹ 2,154	₹ 3,141	₹ 4,773
r63	1/2"x5/8"x6"	₹ 987	₹ 1,374	₹ 2,631
r64	1/2"x5/8"x8"	₹ 1,320	₹ 1,827	₹ 3,417
r65	1/2"x3/4"x6"	₹ 1,221	₹ 1,677	₹ 2,763
r66	1/2"x3/4"x8"	₹ 1,605	₹ 2,283	₹ 3,744
r67	1/2"x1"x6"	₹ 1,560	₹ 2,427	₹ 3,732
r68	1/2"x1"x8"	₹ 2,154	₹ 3,141	₹ 4,773
r69	1/2"x1+1/4"x6"	₹ 2,574		₹ 5,712
r70	1/2"x1+1/4"x8"	₹ 3,447		₹ 7,476
r71	1/2"x1+1/2"x6"	₹ 2,976		₹ 6,696
r72	1/2"x1+1/2"x8"	₹ 3,993		₹ 8,787
r73	5/8"x3/4"x6"	₹ 1,485	₹ 2,034	₹ 4,068
r74	5/8"x3/4"x8"	₹ 1,980	₹ 2,736	₹ 5,346
r75	5/8"x1"x6"	₹ 2,421	₹ 3,273	₹ 5,796
r76	5/8"x1"x8"	₹ 3,195	₹ 4,311	₹ 7,719
r77	16x25x150	₹ 2,421	₹ 3,273	₹ 5,796
r78	16x25x200	₹ 3,195	₹ 4,311	₹ 7,719
r79	3/4"x1"x6"	₹ 2,457	₹ 3,420	₹ 6,162
r80	3/4"x1"x8"	₹ 3,267	₹ 4,560	₹ 8,313
r81	20x25x150	₹ 2,457	₹ 3,420	₹ 6,162
r82	20x25x200	₹ 3,267	₹ 4,560	₹ 8,313





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HSS Round Bits	PL-55 (Price Per Piece in INR)			
	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)
2x75	₹ 69			
2x100	₹ 99			
2.5x75	₹ 60			
2.5x100	₹ 84			
3x75	₹ 60	₹ 123	₹ 156	₹ 237
3x100	₹ 81	₹ 156	₹ 216	₹ 342
1/8x3	₹ 63	₹ 123	₹ 156	₹ 237
1/8x4	₹ 90	₹ 156	₹ 216	₹ 342
3.5x75	₹ 63			
3.5x100	₹ 90			
5/32x3	₹ 63			
5/32x4	₹ 90			
4x75	₹ 63			
4x100	₹ 90			
4.5x75	₹ 81			
4.5x100	₹ 111			
3/16x3	₹ 81	₹ 120	₹ 156	₹ 237
3/16x4	₹ 111	₹ 156	₹ 213	₹ 339
3/16x6	₹ 189	₹ 261	₹ 318	₹ 492
5x75	₹ 81	₹ 120	₹ 156	₹ 237
5x100	₹ 111	₹ 156	₹ 213	₹ 339
5x150	₹ 189	₹ 261	₹ 318	₹ 492
5.5x75	₹ 93			
5.5x100	₹ 120			
5.5x150	₹ 192			
7/32x3	₹ 93			
7/32x4	₹ 120			
7/32x6	₹ 192			
6x75	₹ 114	₹ 153	₹ 195	₹ 261
6x100	₹ 144	₹ 201	₹ 261	₹ 342
6x150	₹ 213	₹ 294	₹ 381	₹ 519
6x200	₹ 288	₹ 405	₹ 603	₹ 741
1/4x3	₹ 114	₹ 153	₹ 195	₹ 261
1/4x4	₹ 144	₹ 201	₹ 261	₹ 342
1/4x6	₹ 213	₹ 294	₹ 381	₹ 519
1/4x8	₹ 288	₹ 405	₹ 603	₹ 741
6.5x75	₹ 123			
6.5x100	₹ 159			
6.5x150	₹ 228			
6.5x200	₹ 339			
7x75	₹ 132			
7x100	₹ 165			
7x150	₹ 258			
7x200	₹ 339			
7.5x75	₹ 138			
7.5x100	₹ 177			
7.5x150	₹ 267			
5/16x3	₹ 138	₹ 201	₹ 285	₹ 351
5/16x4	₹ 177	₹ 273	₹ 381	₹ 459
5/16x6	₹ 267	₹ 399	₹ 561	₹ 720
5/16x8	₹ 339	₹ 528	₹ 798	₹ 936
8x75	₹ 138	₹ 201	₹ 285	₹ 351
8x100	₹ 177	₹ 273	₹ 381	₹ 459
8x150	₹ 267	₹ 399	₹ 561	₹ 720
8x200	₹ 339	₹ 528	₹ 798	₹ 936
8.5x75	₹ 165			
8.5x100	₹ 228			
8.5x150	₹ 321			
9x75	₹ 165	₹ 240	₹ 330	₹ 417
9x100	₹ 228	₹ 321	₹ 438	₹ 552
9x150	₹ 321	₹ 489	₹ 642	₹ 852
9x200	₹ 444	₹ 648	₹ 912	₹ 1,119
9x250	₹ 561	₹ 885		₹ 1,482
9.5x75	₹ 165			
9.5x100	₹ 228			
9.5x150	₹ 321			
9.5x200	₹ 444			



Rohit Cutting Tools India
Helping World Manufacturing Reduce Costs Since 1963
PL-55 w.e.f 01-Oct-2025
{ GST Extra As Applicable }

HSS Tool Bits , Punches,
End Mills Center Drills

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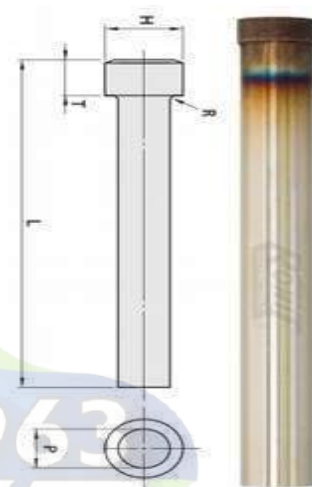
HSS Round Bits	PL-55 (Price Per Piece in INR)			
	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)
3/8x3	₹ 165	₹ 240	₹ 330	₹ 438
3/8x4	₹ 228	₹ 321	₹ 438	₹ 585
3/8x6	₹ 321	₹ 489	₹ 642	₹ 894
3/8x8	₹ 444	₹ 648	₹ 912	₹ 1,188
3/8x10	₹ 561	₹ 885	₹ 1,323	₹ 1,587
10x75	₹ 189	₹ 261	₹ 342	₹ 438
10x100	₹ 258	₹ 330	₹ 456	₹ 585
10x150	₹ 366	₹ 501	₹ 705	₹ 894
10x200	₹ 492	₹ 669	₹ 969	₹ 1,188
10x250	₹ 663	₹ 942		₹ 1,587
11x75	₹ 234			
11x100	₹ 300			
11x150	₹ 444			
12x75	₹ 279	₹ 399	₹ 504	₹ 726
12x100	₹ 372	₹ 528	₹ 669	₹ 966
12x150	₹ 546	₹ 783	₹ 1,002	₹ 1,407
12x200	₹ 732	₹ 1,041	₹ 1,374	₹ 1,902
12x250	₹ 960	₹ 1,299		₹ 2,367
1/2x3	₹ 279	₹ 399	₹ 504	₹ 726
1/2x4	₹ 372	₹ 528	₹ 669	₹ 966
1/2x6	₹ 546	₹ 783	₹ 1,002	₹ 1,407
1/2x8	₹ 732	₹ 1,041	₹ 1,374	₹ 1,902
1/2x10	₹ 960	₹ 1,299	₹ 2,016	₹ 2,367
13x75	₹ 321			
13x100	₹ 408			
13x150	₹ 609			
14x75	₹ 366			
14x100	₹ 492			
14x150	₹ 726			
14x200	₹ 978			
15x100	₹ 567			
15x150	₹ 849			
5/8x4	₹ 567	₹ 771	₹ 1,143	₹ 1,608
5/8x6	₹ 849	₹ 1,143	₹ 1,800	₹ 2,352
5/8x8	₹ 1,131	₹ 1,554	₹ 2,367	₹ 3,114
16x100	₹ 567	₹ 771	₹ 1,143	₹ 1,608
16x150	₹ 849	₹ 1,143	₹ 1,800	₹ 2,352
16x200	₹ 1,131	₹ 1,554	₹ 2,367	₹ 3,114
17x100	₹ 828			
17x150	₹ 1,236			
18x100	₹ 828			
18x150	₹ 1,236			
19x100	₹ 828	₹ 1,197	₹ 1,800	₹ 2,088
19x150	₹ 1,236	₹ 1,791	₹ 2,586	₹ 3,066
19x200	₹ 1,641	₹ 2,382	₹ 3,444	₹ 4,053
3/4x4	₹ 828	₹ 1,197	₹ 1,800	₹ 2,088
3/4x6	₹ 1,236	₹ 1,791	₹ 2,586	₹ 3,066
3/4x8	₹ 1,641	₹ 2,382	₹ 3,444	₹ 4,053
20x100	₹ 894	₹ 1,230	₹ 1,800	₹ 2,319
20x150	₹ 1,332	₹ 1,836	₹ 2,652	₹ 3,387
20x200	₹ 1,767	₹ 2,448	₹ 3,516	₹ 4,503
22x100	₹ 1,164			
22x150	₹ 1,734			
7/8x4	₹ 1,164			
7/8x6	₹ 1,734			
7/8x8	₹ 2,301			
25x100	₹ 1,386	₹ 2,103	₹ 2,730	₹ 3,576
25x150	₹ 2,070	₹ 3,150	₹ 4,164	₹ 5,277
25x200	₹ 2,760	₹ 4,194	₹ 5,448	₹ 6,951
1x4	₹ 1,386	₹ 2,103	₹ 2,730	
1x6	₹ 2,070	₹ 3,150	₹ 4,164	₹ 5,277
1x8	₹ 2,760	₹ 4,194	₹ 5,448	₹ 6,951



Check Price

HSS Punches 1X	PL-55 - 1X (M2, 0% Co) (Price Per Piece in INR)			
Body Dia (mm)	L=50MM	L=75MM	L=100MM	L=150MM
1	₹ 69	₹ 90	₹ 129	
1.5	₹ 63	₹ 81	₹ 123	
2	₹ 63	₹ 81	₹ 123	
2.5	₹ 75	₹ 90	₹ 123	
3	₹ 75	₹ 99	₹ 132	
3.5	₹ 81	₹ 114	₹ 138	
4	₹ 84	₹ 117	₹ 138	₹ 249
4.5	₹ 102	₹ 123	₹ 162	₹ 300
5	₹ 129	₹ 144	₹ 189	₹ 300
5.5	₹ 153	₹ 162	₹ 204	₹ 333
6	₹ 153	₹ 168	₹ 204	₹ 333
6.5	₹ 162	₹ 180	₹ 234	₹ 348
7	₹ 177	₹ 180	₹ 234	₹ 348
7.5	₹ 189	₹ 216	₹ 288	₹ 423
8	₹ 189	₹ 216	₹ 288	₹ 423
8.5	₹ 201	₹ 246	₹ 327	₹ 477
9	₹ 213	₹ 246	₹ 327	₹ 477
9.5	₹ 246	₹ 303	₹ 387	₹ 570
10	₹ 246	₹ 303	₹ 387	₹ 570
10.5	₹ 270	₹ 348	₹ 462	₹ 687
11	₹ 270	₹ 348	₹ 462	₹ 687
11.5	₹ 324	₹ 387	₹ 510	₹ 765
12	₹ 348	₹ 387	₹ 510	₹ 765
12.5	₹ 366	₹ 450	₹ 633	₹ 942
13	₹ 459	₹ 501	₹ 633	₹ 942
13.5	₹ 555	₹ 591	₹ 705	₹ 1,053
14	₹ 555	₹ 591	₹ 705	₹ 1,053
14.5	₹ 555	₹ 591	₹ 714	₹ 1,053
15	₹ 555	₹ 591	₹ 714	₹ 1,053
15.5		₹ 846	₹ 1,080	₹ 1,608
16		₹ 846	₹ 1,080	₹ 1,608
16.5		₹ 942	₹ 1,137	₹ 1,662
17		₹ 942	₹ 1,137	₹ 1,662
17.5		₹ 942	₹ 1,137	₹ 1,662
18		₹ 942	₹ 1,137	₹ 1,662
19		₹ 1,002	₹ 1,185	₹ 1,776
20		₹ 1,137	₹ 1,596	₹ 2,322
21		₹ 1,419	₹ 1,776	₹ 2,481
22			₹ 1,776	₹ 2,541
23			₹ 1,776	₹ 2,541
24			₹ 1,776	₹ 2,541
25			₹ 2,040	₹ 2,658

*Head Dia (H) = Body Dia (P) + 1mm
*OAL (L) is inclusive of the Head Length
*Head Length (T) = 5mm for Lengths >= 75mm
*Head Length(T) = 3mm for Lengths <=50mm
* Series: P101



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HSS End Mills as per IS 6353 - 1991				PL-55 (Price Per Piece in INR)	
Flute Dia (mm)	Flute Length (mm)	Overall Length (mm)	Shank Dia (mm)	1X (M2, 0%Co)	2X (M35, 5%Co)
3	10	42	3	₹ 240	₹ 294
4	11	43	4	₹ 240	₹ 294
5	13	47	5	₹ 240	₹ 294
6	16	52	6	₹ 252	₹ 306
7	16	52	6	₹ 351	₹ 393
8	19	59	8	₹ 387	₹ 420
9	19	59	8	₹ 414	₹ 492
10	22	67	10	₹ 456	₹ 567
11	22	67	10	₹ 543	₹ 702
12	26	76	12	₹ 594	₹ 753
13	26	76	12	₹ 771	₹ 936
14	26	76	12	₹ 870	₹ 1,056
15	32	88	16	₹ 921	₹ 1,134
16	32	88	16	₹ 948	₹ 1,335
17	32	88	16	₹ 1,155	₹ 1,611
18	32	88	16	₹ 1,173	₹ 1,815
19	32	88	16	₹ 1,227	₹ 1,908
20	38	101	20	₹ 1,458	₹ 2,271
22	38	101	20	₹ 1,692	₹ 2,589
25	45	116	25	₹ 2,187	₹ 3,315



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HSS End Mills as per BS-122				PL-55 (Price Per Piece in INR)	
Flute Dia (inch)	Flute Length (mm)	Overall Length (mm)	Shank Dia (mm)	1X (M2)	2X (M35)
1/8	3/8	1+7/8	1/4	₹ 240	₹ 294
5/32	3/8	1+7/8	1/4	₹ 240	₹ 294
3/16	1/2	2	1/4	₹ 240	₹ 294
7/32	1/2	2	1/4	₹ 252	₹ 318
1/4	5/8	2+1/8	1/4	₹ 276	₹ 306
5/16	3/4	2+1/2	3/8	₹ 360	₹ 567
3/8	7/8	2+5/8	3/8	₹ 450	₹ 492
7/16	7/8	2+5/8	1/2	₹ 543	₹ 702
1/2	1	2+3/4	1/2	₹ 594	₹ 753
9/16	1+1/8	2+7/8	1/2	₹ 870	₹ 1,056
5/8	1+1/4	3+1/4	5/8	₹ 948	₹ 1,335
11/16	1+3/8	3+3/8	5/8	₹ 1,173	₹ 1,815
3/4	1+1/2	3+1/2	5/8	₹ 1,227	₹ 1,908
13/16	1+5/8	3+5/8	3/4	₹ 1,404	₹ 2,271
7/8	1+5/8	3+5/8	3/4	₹ 1,491	₹ 2,589
1	1+3/4	3+3/4	3/4	₹ 1,929	₹ 3,315
1-1/8	1+7/8	4+1/8	1	₹ 2,295	₹ 3,972

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HSS Centre Drill as per BS 328				PL-55 (Price Per Piece in INR)	
B.S. No.	Pilot Dia (inch)	Body Dia (inch)	OAL	1X (M2)	2X (M35)
BS1	3/64"	1/8"	1-1/2"	₹ 204	₹ 297
BS2	1/16"	3/16"	1-3/4"	₹ 204	₹ 297
BS3	3/32"	1/4"	2"	₹ 210	₹ 315
BS4	1/8"	5/16"	2-1/4"	₹ 315	₹ 456
BS5	3/16"	7/16"	2-1/2"	₹ 477	₹ 681
BS6	1/4"	5/8"	3"	₹ 1,056	₹ 1,398
BS7	5/16"	3/4"	3-1/2"	₹ 1,638	₹ 2,166

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HSS Centre Drill TYPE: A as per DIN 33 3				PL-55 (Price Per Piece in INR)	
Pilot Dia (mm)	Body Dia (mm)	OAL Max. (mm)	OAL Min. (mm)	1X (M2)	2X (M35)
1.25	3.15	33.5	29.5	₹ 204	₹ 312
1.6	4	37.5	33.5	₹ 204	₹ 312
2	5	42	38	₹ 219	₹ 321
2.5	6.3	47	43	₹ 219	₹ 321
3.15	8	52	48	₹ 318	₹ 468
4	10	59	53	₹ 420	₹ 573
5	12.5	66	60	₹ 603	₹ 882
6.3	16	74	68	₹ 1,083	₹ 1,332
8	20	83	77	₹ 1,722	₹ 2,196
10	25	103	97	₹ 2,784	₹ 3,264

